



New Chemical and Biological Aspects of Artemisinin-Derived Trioxane Dimers

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Abstract—Joining two 10-deoxoartemisinin trioxane units via a *p*-diacetylbenzene linker produces new C-10 non-acetal dimers **3b** and **3c**. ¹H NMR spectroscopy allows unambiguous assignment of the stereochemistry at C-10 in these dimers. Successful replacement of both carbonyl oxygen atoms in these diketone dimers by fluorine atoms produces new tetrafluorinated dimers **5a** and **5b**. Each dimer was evaluated in vitro for antimalarial, antiproliferative, and antitumor activities; ketone dimers **3b** and **3c**, more than fluorinated dimers **5a** and **5b**, are promising for chemotherapy of both malaria and cancer. © 2001 Elsevier Science Ltd. All rights reserved.

Introduction

Some 1,2,4-trioxane dimers have high in vitro antimalarial, antiproliferative, and antitumor activities, $^{1-4}$ including in vivo anticancer activity. We report here several significant chemical and biological advances in this area: (1) a new protocol (Scheme 1) for semi-synthesis of C-10 non-acetal dimers 3 starting with the natural 1,2,4-trioxane antimalarial aretmisinin (1) and proceeding via C-10 ester acetal 2; (2) biological evaluation of new $\alpha\beta$ -dimer 3b and new $\alpha\alpha$ -dimer 3c; (3) replacement of the two carbonyl groups in ketone dimers 3 by pharmacologically beneficial fluorine atoms without destruction of the crucial trioxane pharmacophore unit; and (4) biological evaluation of tetra-fluorinated trioxane dimers 5.

Results and Discussion

Synthesis of C-10 non-acetal dimer **3a** was achieved previously⁵ in variable yield (maximum 26%) from artemether (the methyl ether of dihydroartemisinin) using titanium tetrachloride as promoter. As shown in

Scheme 1, converting artemisinin (1) into dihydroartemisinin α -acetate (2)⁶ in high yield then allowed mild tin tetrachloride-promoted double coupling with the bisenol trimethylsilyl ether of p-diacetylbenzene to produce not only previously reported⁵ ββ-dimer 3a now reproducibly and in improved 38% yield but also, for the first time, $\alpha\beta$ -dimer 3b (21% yield) and also $\alpha\alpha$ dimer 3c (1% yield). Separation of these diastereomers was achieved chromatographically via preparative HPLC. C-10 stereochemistry was assigned by ¹H NMR spectroscopy as has been done previously in related C-10 substituted trioxanes. ^{7–9} In $\beta\beta$ -dimer **3a** and $\alpha\alpha$ dimer 3c, the aromatic protons are equivalent, producing a singlet at δ 8.0, whereas in $\alpha\beta$ -dimer 3b the aromatic protons are non-equivalent, producing an AB quartet. Distinction between symmetrical ββ-dimer 3a and symmetrical αα-dimer 3c relies on several characteristic peaks that are at lower field in the ββ- vs ααdimer (e.g., δ 5.32 vs 5.24; 5.08 vs 4.19; 2.79 vs 2.42; 0.96 vs 0.95; 0.90 vs 0.82). Also, the doublet of the AB quartet at δ 3.20 has a smaller coupling constant in the $\hat{\beta}\hat{\beta}$ -dimer 3a than in the $\alpha\alpha$ -dimer 3c. Monomers 4 are characterized by a methyl singlet at δ 2.6. On analytical TLC plates using 20% EtOAc/hexanes, the R_f values are diacetylbenzene > monomers > dimers.

Introduction of one or more fluorine atoms into a biologically active compound often produces an analogue

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having more desirable pharmacological properties. 10,11 Fluorination of diketones 3 with diethylaminosulfur trifluoride (DAST), however, was unsuccessful. Fluorination at a higher temperature using the more robust, commercially available fluorinating agent bis(2-methoxyethyl)aminosulfur trifluoride (BAST) successfully produced tetrafluorinated dimers $\bf 5a$ and $\bf 5b$, albeit in only modest yields. For comparison of the biological activity of fluorinated dimers $\bf 5a$ with that of a fluorinated monomer, BAST fluorination of $\bf 10\beta$ -benzoylmethyl- $\bf 10$ -deoxoartemisinin ($\bf 6a$) was performed to provide difluorinated monomer $\bf 7a$ [eq (1)]). $\bf 12a$

Scheme 1.

Using our standard assay,¹³ the in vitro antimalarial potencies of non-fluorinated dimers 3 and of fluorinated dimers 5 against chloroquine-sensitive *Plasmodium falciparum* (NF54) parasites were established (Table 1). Dicarbonyl dimers 3a–3c are 2–5 times more potent

than artemisinin (1), whereas tetrafluorinated dimers 5a and 5b are 2-4 times less potent than artemisinin (1). Also, both dicarbonyl dimers 3a and 3b are more potent than trioxane monomers 4 and 6, and monomer 6 is comparable in potency to its difluorinated version 7.

Table 1. Antimalarial activities in vitro

Compd	IC ₅₀ (nM) ^a
3a	1.9
3b	1.7
3c	3.9
3c 4a	4.4
4b	3.0
4b 5a	28
5b	15
6	5.2
7	5.1
Artemisinin	7.6 ± 1.4

^aAntimalarial activity was determined against the chloroquine-sensitive NF54 strain of *P. falciparum* as reported previously.¹³ The standard deviation for each set of quadruplicates was an average of 11% (\leq 58%) of the mean. R^2 values for the fitted curves were \leq 0.982. Artemisinin activity is mean \pm standard deviation of concurrent control (n=9).

Although these trioxane dimers do not have enormously increased antimalarial potency over that of the corresponding trioxane monomers, these trioxane dimers (but not the monomers) do have potent antiproliferative properties. Antiproliferative activities, measured in vitro using murine keratinocytes as described previously, 14 are shown in Figure 1 for new non-fluorinated dimers 3b and 3c and for new fluorinated dimers 5a and 5b. It is noteworthy that these dimers are more effective at 1 μ M concentration than calcitriol (1α,25-dihydroxyvitamin D_3), the hormonally active form of vitamin D_3 that is used clinically as a drug to treat psoriasis,15 a skin disorder characterized by uncontrolled cell proliferation. Even at 0.1 µM concentrations, dimers 3b and 3c are still more antiproliferative than calcitriol. The fluorinated dimers 5 are no more potent in this assay than the non-fluorinated dimers 3.

To test whether a corresponding dimer lacking the two peroxide units has any antiproliferative activity, trioxane dimer 3a was doubly deoxygenated to form bisdeoxy dimer 3a' [eq (2)]. Even at 1 μ M concentration, however, bisdeoxy dimer 3a' was not antiproliferative (data not shown). Dioxolanes (like this bisdeoxy compound 3a', antimalarial $IC_{50} = 1030$ nM) are known to have weak or no antimalarial activity. ¹⁶ The structural requirement of two trioxane units in order for dimers like 3 to have both high antimalarial and high antiproliferative activities does not necessarily mean, however, that the same biological mechanism is operative in both cases. At this time, although the mechanistic details underlying a trioxane's antimalarial activity are becoming clear, 16,17 the biological mechanism of a trioxane dimer's antiproliferative action remains to be clarified.

bisdeoxy **3a¹** , 85%

Growth inhibitory activities at nanomolar to micromolar concentrations, measured in vitro as described previously using a diverse panel of 60 human cancer cell lines in the National Cancer Institute (NCI's) Developmental and Therapeutics Program, 18 indicate that our non-fluorinated dimers 3b and 3c are particularly inhibitory to leukemia cells, and these dimers are very selectively potent in a few other cancer cell lines (e.g., colon 205, ovarian cancer OVCAR-4, non-small cell lung EKVX, Fig. 2); in examining total growth inhibition (TGI), bars extending to the right of the centerline indicate cells more sensitive than average to a particular dimer, whereas bars to the left indicate less sensitive cells. Disappointingly, the fluorinated dimers 5 are less active in these assays than the nonfluorinated dimers 3. The highly selective and powerful anticancer activities of dimers 3b and 3c, coupled with their lack of cytotoxicity, make these promising lead compounds for further preclinical study in dual action chemotherapy of both malaria and cancer. 19-21

Experimental

Synthesis of dimers 3 and monomers 4

A flame dried 100 mL round bottom flask was charged with the dihydroartemisinin acetate 2 (1.60 g, 4.90

mmol) and the bisenol trimethylsilyl ether of p-diacetylbenzene (750 mg, 2.45 mmol) in CH₂Cl₂ (32 mL) then cooled to -78 °C (the optimal temperature for this coupling reaction). SnCl₄ (5.30 mL, 1.0 M in CH₂Cl₂) was added dropwise over 20 min via gas-tight syringe through a needle against which a piece of dry ice was held during the entire 20 min. TLC immediately after full addition of SnCl₄ showed the complete consumption of starting material and formation of a mixture of products. The reaction was quenched with satd. NaHCO₃ solution, then let warm to room temperature. The aqueous layer was extracted $(3\times)$ with CH₂Cl₂, the organic layer was combined, dried over MgSO₄, filtered and concentrated. Further purification by column chromatography (30% ethyl acetate/hexane) afforded a fraction containing an elimination product (147.0 mg, 0.552 mmol, 11%) and another fraction containing the $\beta\beta$ -dimer, $\alpha\beta$ -dimer, $\alpha\alpha$ -dimer, β -monomer, and α monomer. This fraction was purified again by column chromatography [(100% CH₂Cl₂ pack; 5% ethyl acetate/CH₂Cl₂(monomer eluted); 15% ethyl acetate/ CH₂Cl₂(dimer eluted)]. Finally the isomers of the dimers and monomers were separated by HPLC. Dimers: (silica preparative column 20% ethyl acetate/hexanes) ββdimer, 3a (649 mg, 0.934 mmol, 38% $R_t = 39.1$ min); $\alpha\beta$ dimer, **3b** (361 mg, 0.520 mmol, 21% $R_t = 37.1$ min); $\alpha \alpha$ dimer, 3c (20.1 mg, 0.029 mmol, 1.2%, $R_t = 35.5$ min). Monomers: (silica preparative column 95:4:1 hexanes/ CH₂Cl₂/EtOH) β-monomer, 4a (288 mg, 0.670 mmol, 14%, $R_t = 62.2$ min); α -monomer, **4b** (61.7 mg, 0.140 mmol, 3%, $R_t = 55.8 \text{ min}$).

αβ-Dimer 3b. ¹H NMR (400 MHz, CDCl₃) δ 8.04 (ABq, J_{AB} = 8.4 Hz, $\Delta \nu_{AB}$ = 30.9 Hz, 4H), 5.32 (s, 1H), 5.24 (s, 1H), 5.08 (m, 1H), 4.18 (m, 1H), 3.20 (dABq, J_{d} = 5.8 Hz, J_{AB} = 15.8 Hz, $\Delta \nu_{AB}$ = 153.8 Hz, 2H), 3.20

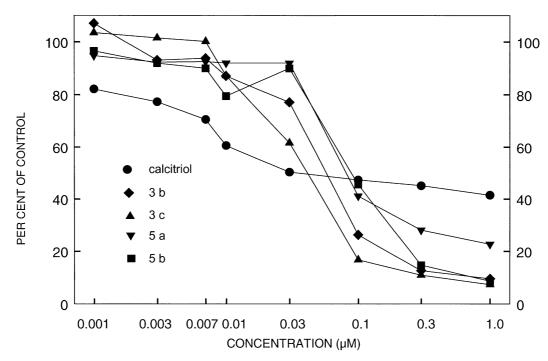


Figure 1. Dose-response effect of analogues on keratinocyte proliferation (96 h).

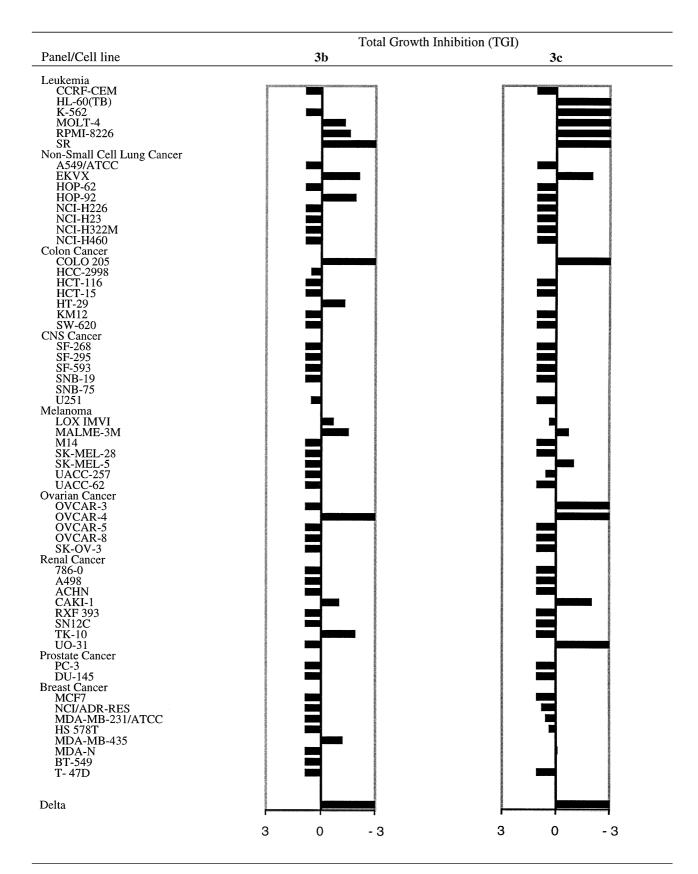


Figure 2.

(dABq, $J_{\rm d}=6.6$ Hz, $J_{\rm AB}=16.0$ Hz, $\Delta v_{\rm AB}=84.4$ Hz, 2H), 2.79 (m, 1H), 2.42 (m, 1H), 2.32 (m, 2H), 2.2–1.4 (m, 20H), 1.33 (s, 3H), 1.30 (s, 3H), 0.97 (d, J=6.0 Hz 3H), 0.95 (d, J=6.8 Hz 3H), 0.89 (d, J=7.6 Hz 3H), 0.82 (d, J=7.2 Hz 3H); $^{13}{\rm C}$ NMR (100 MHz, CDCl₃) δ 198.8, 197.9, 140.9, 140.1, 129.0, 128.4, 104.2, 103.1, 92.0, 89.8, 81.0, 81.0, 71.7, 70.2, 52.2, 46.3, 44.2, 43.6, 40.7, 37.7, 37.5, 36.7, 36.5, 34.6, 34.3, 33.0, 30.1, 26.2, 26.0, 25.0, 24.9, 21.7, 20.5, 20.3, 14.2, 13.1; HRMS (ES) m/z calcd for $C_{40}H_{55}O_{10}(M+H)$ 695.3795, found 695.3810; mp 124–127 °C.

αα-Dimer 3c. ¹H NMR (400 MHz, CDCl₃) δ 8.06 (s, 4H), 5.24 (s, 2H), 4.19 (ddd J=11.2, 7.2, 4 Hz, 2H), 3.20 (dABq, J_d =5.8 Hz, J_{AB} =15.8 Hz, Δv_{AB} =153.8 Hz, 4H), 2.42 (m, 2H), 2.32 (m, 2H), 2.02–1.96 (m, 2H), 1.90–1.87 (m, 2H), 1.75–1.70 (m, 4H), 1.59–1.43 (m, 4H), 1.35–1.20 (m, 3H), 1.34 (s, 6H), 1.10–1.00 (m, 3H), 0.98–0.83 (m, 2H), 0.95 (d, J=6.0 Hz 6H), 0.82 (d, J=7.2 Hz 6H); ¹³C NMR (100 MHz, CDCl₃) δ 198.7, 140.6, 128.5, 104.0, 91.8, 80.8, 71.5, 52.0, 46.1, 43.4, 37.3, 36.2, 34.1, 32.8, 26.0, 24.7, 21.4, 20.3, 14.0; IR (CHCl₃) 2926, 2874, 1685, 1455, 1378, 1265, 1206, 1132, 1090, 1061, 1044, 731 cm⁻¹; HRMS (ES) m/z calcd for C₄₀H₅₄NaO₁₀ (M+Na) 717.3615, found 717.3605; mp 107–108 °C.

β-Monomer 4a. ¹H NMR (400 MHz, CDCl₃) δ 8.02 (s, 4H), 5.32 (s, 1H), 5.08 (m, 1H), 3.20 (dABq, J_d = 6.8 Hz, J_{AB} = 16.0 Hz, Δv_{AB} = 87.3 Hz, 2H), 2.78 (m, 1H), 2.63 (s, 3H), 2.29 (ddd, J = 14.4, 13.4, 3.8 Hz, 1H), 2.02–1.96 (m, 1H), 1.95–1.88 (m, 1H), 1.85–1.79 (m, 1H), 1.74–1.65 (m, 2H), 1.50–1.20 (m, 5H), 1.28 (s, 3H), 0.96 (d, J = 6.0 Hz 3H), 0.90 (d, J = 7.2 Hz 3H); ¹³C NMR (100 MHz, CDCl₃) δ 197.9, 197.7, 140.4, 140.2, 128.7, 103.1, 89.8, 81.0, 70.2, 52.2, 44.2, 40.8, 37.7, 36.7, 34.6, 30.1, 27.1, 25.9, 25.0, 20.3, 13.1; HRMS (ES) m/z calcd for $C_{25}H_{33}O_6$ (M+H) 429.2277, found 429.2286; mp 51-52 °C.

α-Monomer 4b. ¹H NMR (400 MHz, CDCl₃) δ 8.04 (tABq, J_t =2.0 Hz, J_{AB} =8.6 Hz, Δv_{AB} =32.7 Hz, 4H), 5.23 (s, 1H), 4.17 (m, 1H), 3.19 (dABq, J_d =5.8 Hz, J_{AB} =15.6 Hz, Δv_{AB} =162.40 Hz, 2H), 2.62 (s, 3H), 2.42 (m, 1H), 2.33 (ddd,J=14.4, 13.6, 4.0 Hz, 1H), 2.00–1.94 (m, 1H), 1.88–1.81 (m, 1H), 1.74–1.69 (m, 3H), 1.53–1.40 (m, 3H), 1.31 (s, 3H), 1.32–1.19 (m, 2H), 0.94 (d, J=6.0 Hz 3H), 0.82 (d, J=7.2 Hz 3H); ¹³C NMR (100 MHz, CDCl₃) δ 198.9, 197.8, 141.1, 140.1, 129.0, 128.4, 104.2, 92.0, 80.9,71.8, 52.1, 46.3, 43.5, 37.5, 36.4, 34.3, 32.9, 27.1, 26.1, 24.9, 21.6, 20.5, 14.2; HRMS (ES) m/z calcd for C₂₅H₃₃O₆ (M+H) 429.2277, found 429.2294; mp 56-57°C.

Fluorination of dimers: general procedure

To a 7 mL Teflon vial (purchased from Berghof/America Inc., Coral Springs, FL, USA) the dicarbonyl dimer (0.050 mmol) and BAST (bis[2-methoxyethyl]amino sulfur trifluoride) (0.40 mL, 2.2 mmol, 43 equiv, purchased from SynQuest Lab. Inc. (Alachua, FL, USA) and distilled prior to use) were added and the vial capped with a Teflon cap and sealed with Teflon tape. The resulting mixture was stirred at 80 °C for 24 h. The

reaction mixture was diluted with 40 mL dichloromethane (EM Science, Gibbstown, NJ, USA) and quenched with 40 mL ice-cold satd NaHCO₃ solution. The organic layer was separated and washed with 40 mL brine, dried over MgSO₄, filtered and concentrated to give the fluorinated product as a yellow oil.

Tetrafluorinated $\beta\beta$ -dimer 5a. The crude mixture was purified by column chromatography (silicagel, 14% ethyl acetate/hexanes). Further purification by HPLC (silica semi-preparative column, 12% ethyl acetate/hexanes, $R_t = 16.4 \text{ min}$) provided **5a** (10.4 mg, 0.014 mmol, 28%) as a white solid: mp 148-150°C; ¹H NMR (400 MHz, CDCl₃) δ 7.57 (s, 4H), 5.26 (s, 2H), 4.49–4.45 (m, 2H), 2.73-2.68 (m, 2H), 2.57-2.44 (m, 2H), 2.35-2.16 (m, 4H), 1.93–1.87 (m, 2H), 1.82–1.76 (m, 2H), 1.68–1.63 (m, 2H), 1.61–1.50 (m, 3H), 1.48–1.18 (m, 9H), 1.39 (s, 6H), 1.05–0.90 (m, 2H), 0.95 (d, J = 6.4 Hz 6H), 0.83 (d, J=7.6 Hz 6H); ¹³C NMR (100 MHz, CDCl₃) δ 138.5 (t, J = 26.6 Hz), 125.4 (t, J = 6.1 Hz), 122.2 (t, J = 243 Hz), 103.3, 88.7, 80.7, 69.5, 52.3, 44.3, 39.0 (t, J = 26.6 Hz), 37.5, 36.5, 34.4, 30.0, 26.0, 24.6, 24.6, 20.2, 13.1; ¹⁹F NMR (CDCl₃, CFCl₃ as a reference) $\delta -90.0$ (ddd, J = 248, 16.9, 13.0 Hz) -95.4 (ddd, J = 248, 16.9, 16.9 Hz); IR (CHCl₃) 2940, 2876, 1453, 1409, 1377, 1322, 1096, 1060, 1013, 876, 846, 732 cm⁻¹; HRMS (ES) m/z calcd for $C_{40}H_{54}F_4NaO_8$ (M+Na) 761.3653, found 761.3643.

Tetrafluorinated $\alpha\beta$ -dimer 5b. The crude mixture was purified by column chromatography (silicagel, 14% ethyl acetate/hexanes). Further purification by HPLC (silica semi-preparative column, 10% ethyl acetate/hexanes, $R_{t=}21.0$ min) provided **5b** (6.0 mg, 0.008 mmol, 16%) as a white solid: mp 146–148°C; ¹H NMR $(400 \text{ MHz}, \text{CDCl}_3) \delta 7.57 \text{ (d, } J=0.8 \text{ Hz 4H)}, 5.27 \text{ (s, }$ 1H), 5.08 (s, 1H), 4.49–4.45 (m, 1H), 3.68–3.62 (m, 1H), 2.71–2.67 (m, 1H), 2.52–2.40 (m, 2H), 2.37–2.18 (m, 5H), 2.05–1.76 (m, 5H), 1.70–1.61 (m, 3H), 1.51–1.16 (m, 10H), 1.39 (s, 3H), 1.31 (s, 3H), 1.04–0.87 (m, 2H), 0.95 (d, J = 6.0 Hz 3H), 0.93 (d, J = 6.4 Hz, 3H), 0.81 (d, J=7.6 Hz, 3H), 0.80 (d, J=7.2 Hz, 3H); ¹³C NMR $(100 \text{ MHz}, \text{ CDCl}_3) \delta 146.6 \text{ (t, } J = 26.6 \text{ Hz)}, 140.4 \text{ (t, }$ J=26.6 Hz), 125.4 (t, J=6.1 Hz), 125.2 (t, J=6.1 Hz), 122.2 (t, J = 243 Hz), 122.0 (t, J = 243 Hz), 103.9, 103.3, 91,6, 88.8, 80.7, 80.5, 69.6, 69.5, 52.3, 51.9, 45.9, 44.3, 42.5 (t, J = 26.6 Hz), 39.0 (t, J = 26.6 Hz), 37.5, 37.3, 36.5, 36.2, 34.4, 34.1, 32.2, 30.0, 26.0, 25.9, 24.7, 24.7, 24.5, 21.3, 20.3, 20.2, 14.0, 13.1; ¹⁹F NMR (CDCl₃, CFCl₃ as a reference) $\delta -90.0$ (ddd, J = 252, 17.7, 14.5 Hz, 2F),-93.2 (ddd, J = 247, 16.7, 11.3 Hz, 2F), -95.8 to -96.5 (m, 4F); HRMS (ES) m/z calcd for C₄₀H₅₄F₄NaO₈ (M + Na) 761.3653, found 761.3645.

Difluorinated monomer 7

BAST fluorination of ketone monomer **6** gave a crude product mixture that was purified by column chromatography (silicagel, 10% ethyl acetate/hexanes). Further purification by HPLC (silica semi-preparative column, 5% ethyl acetate/hexanes, $R_t = 24.3$ min) provided difluorinated monomer **7** (4.5 mg, 0.011 mmol, 22%) as a white solid: mp 134–135°C; ¹H NMR (400 MHz,

CDCl₃) δ 7.53–7.51 (m, 2H), 7.42–7.41 (m, 3H), 4.50 (ddd, J=8.6, 6.0, 2.8 Hz, 1H), 2.75-2.66 (m, 1H), 2.56-2.43 (m, 1H), 2.35–2.27 (m, 1H), 2.28–2.19 (m, 1H), 2.02 (ddd, J = 14.4, 4.8, 2.8 Hz, 1H), 1.93–1.86 (m, 1H), 1.81–1.75 (m, 1H), 1.68–1.62 (m, 1H), 1.61–1.55 (m, 1H), 1.49–1.41 (m, 1H), 1.39 (s, 3H), 1.32–1.19 (m, 4H), 1.00–0.87 (m, 1H), 0.95 (d, J=6.0 Hz, 3H), 0.82 (d, J = 7.6 Hz, 3H; ¹³C NMR (100 MHz, CDCl₃) δ 137.1 (t, J=28.0 Hz), 129.6, 128.3, 125.2 (t, J=6.5 Hz), 122.4(t, J=243 Hz), 103.3, 88.8, 80.7, 69.6 (t, J=6.0 Hz),52.3, 44.4, 39.0 (t, J = 27.0 Hz), 37.5, 36.5, 34.4, 30.0, 26.0, 24.7, 24.5, 20.2, 13.1; ¹⁹F NMR (CDCl₃, CFCl₃ as a reference) δ 93.2 (ddd, J = 247, 18.0, 11.0 Hz), -95.8(ddd, J = 247, 17.6, 17.6 Hz); IR (CHCl₃) 3010, 2921, 2973, 1490, 1377, 1321, 1260, 1098, 1056, 1016, 876, 802, 699 cm⁻¹; HRMS (ES) m/z calcd for $C_{23}H_{30}F_2NaO_4$ (M + Na) 431.2004, found 431.2010.

ββ- Bisdeoxydimer 3a'. Immediately prior to use, Zn dust was washed with 5% HCl ($3\times$), de-ionized water $(3\times)$, EtOH $(3\times)$, diethyl ether $(3\times)$, then dried in vacuo and placed under Ar. A flamed dried 25 mL round bottomed flask was charged with the ββ-dimer 3a (35.0 mg, 0.050 mmol), glacial acetic acid (15.0 mL, 26.0 mmol), and washed Zn dust (8.2 mg, 0.13 mmol). The reaction was monitored by TLC and during 8 h additional Zn dust (25 mg, 0.40 mmol) was added. The reaction was transferred with CHCl3 to a large flask through a glass frit to remove the Zn dust. The solution was slowly neutralized with satd NaHCO3 until evolution of gas ceased. The aqueous layer was extracted with CHCl₃, the organic layers combined, dried over MgSO₄, and concentrated. Purification by column chromatography (silicagel, 0–25% ethyl acetate/petroleum ether) afforded a white powder that was a mixture of the ββbisdeoxydimer 3a' and starting material 3a. Further purification by HPLC (silica preparative column; 95:4:1 hexanes CH₂Cl₂ EtOH) provided ββ-bisdeoxydimer 3a' $(28.1 \text{ mg}, 0.042 \text{ mmol}, 85\%, R_t = 18.7 \text{ min})$ as a white solid: mp 185–186°C; ¹H NMR (400 MHz, CDCl₃) δ 8.00 (s, $\bar{4}$ H), 5.21 (s, 2H), 4.78 (q J=7.2 Hz, 2H), 3.14 (dABq, $J_d = 7.0$ Hz, $J_{AB} = 16.2$ Hz, $\Delta v_{AB} = 41.8$ Hz, 4H), 2.46 (m, 2H), 1.98 (m, 2H), 1.86-1.76 (m, 6H), 1.72–1.54 (m, 10H), 1.44 (s, 6H), 1.30–1.16 (m, 4H), 0.88 (d, J=7.2 Hz, 6H), 0.86 (d, J=9.2 Hz, 6H); ¹³C NMR (100 MHz, CDCl₃) δ 198.5, 140.3, 128.5, 107.4, 97.2, 82.6, 65.9, 45.4, 41.8, 40.5, 35.8, 34.7, 34.6, 29.2, 25.4, 23.7, 22.4, 19.0, 12.9; IR (neat) 2952, 2874, 1688, 1384, 1208, 1097, 1000 cm⁻¹; HRMS (ES) m/z calcd for $C_{40}H_{55}O_8$ (M + H) 663.3897, found 663.3874.

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